

15 - 19 May 2024 Prague, Czech Republic International Spring Seminar on Electronics Technology

Trends in Electronics Manufacturing, Interconnection Technology, and Microelectronics Packaging

CONFERENCE PROGRAM & EXTENDED ABSTRACTS



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ISSE 2024

 $47^{\rm th}$ International Spring Seminar on Electronics Technology

"Trends in Electronics Manufacturing, Interconnection Technology and Microelectronics Packaging"

May 15 – 19, 2024, Congress Center of the Institute of Molecular Genetics, Prague, Czech Republic

 $\begin{array}{c} \text{Conference Program} \\ \& \\ \text{Extended Abstracts} \end{array}$

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 $1\ensuremath{\,^{\rm st}}$ Edition 2024

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Preface

The organizers of the 47th International Spring Seminar on Electronics Technology welcome all attendees of the ISSE 2024, in Prague. The conference event begins on Wednesday, May 15th, with a welcome reception in the afternoon and includes three full conference days with six oral sessions and five poster sessions in the traditional in-person format. The plenary sessions will take place at the Institute of Molecular Genetics of the Czech Academy of Sciences, and the social program will provide a Prague city guided tour, Strahov Monastery and Library guided tour.

The International Spring Seminar on Electronics Technology (ISSE) is the premier European forum for exchanging information between senior and young scientists from academic communities and electronic industries worldwide. Topics include experimental and theoretical work in a widespread field of electronics and micro/nanoelectronics technology, electronics manufacturing, electronics packaging, advanced research, and teaching. Based on a combination of oral and poster presentations and individual meetings, professors, industrial participants, students, senior and junior researchers come together in a unique forum to discuss scientific and educational topics and organize international cooperation in a convenient atmosphere during the conference days.

This Book of Abstracts is meant to provide an overview of the whole technical scope of the conference and to support orientation during the conference. For this reason, the abstracts are ordered according to the sequence of the conference topic.

The local organizer, Department of Electrotechnology, Faculty of Electrical Engineering, Czech Technical University in Prague, was supported in conference organization by companies: Continental Automotive Czech Republic (main sponsor), Rohde & Schwarz (main sponsor), Infineon Technology Austria AG, Valeo, Vyrtych and IBG Czech.

The organizers would like to take the opportunity to express their particular gratitude to

- all participants for their valuable scientific contributions and presentations
- all reviewers for their help to achieve an internationally recognized scientific level
- all sponsors for supporting the organization of the conference
- and the IEEE EPS for its technical co-sponsorship

Acknowledgements are also directed to all colleagues, friends and ISSE members who helped with the conference organization.

The organizers wish all attendees a pleasant and successful conference!

June

Fitailen

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History of ISSE

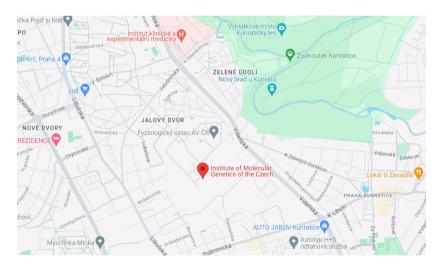
ISSE is a series of annual conferences on electronics packaging that was founded in 1977 to provide a European forum senior and junior scientists as well as electronic industries around the world.

 1^{st} 1977 Application of Mathematics in Electronics Technology, Weissig, Germany 2^{nd} 1978 Reliability in Electronics, Prenet, Czechoslovakia 3^{rd} 1979 Measurements in Electronics Technology, Balatonfüred, Hungary 4^{th} 1980 Hybrid Technology, Manebach, Germany 5^{th} 1982 Physical Measuring Methods, Prenet, Czechoslovakia 6^{th} 1983 Research and Education in Microelectronics, Balatonfüred, Hungary 7^{th} 1984 Applications of Microprocessors in Technology, Geising, Germany 8^{th} 1985 Power Semiconductors, Hybrid Devices, Prenet, Czechoslovakia 9^{th} 1986 Progress in Physical Measuring Methods on Electronics Technology, Balatonfüred, Hungary $10^{\rm th}$ 1987 Progress in Education in Hybrid Microelectronics, Sozopol, Bulgaria $11^{\rm th}$ 1988 Progress in Surface Mount Technology, Karsdorf, Germany 12^{th} 1989 Thermal Problems in Electronics Technology, Prenet, Czechoslovakia 13^{th} 1990 Computer Aided Electronics Technology, Göd, Hungary $14^{\rm th}$ 1991 Total Quality Control in Hybrid Production, Sozopol, Bulgaria 15^{th} 1992 Higher Education in Electronic Technology, Herlany, Slovak Republic 16^{th} 1993 Thick and Thin Film Sensors, Szklarska Poreba, Poland $17^{\rm th}$ 1994 Process Technology of Electronics, Weissig, Germany 18^{th} 1995 Advanced Electronics Technology, Temesvár, Czech Republic 19^{th} 1996 Advanced Electronics Technology, Göd, Hungary 20^{th} 1997 Education and Research in Microelectronics, Szklarska Poreba, Poland 21^{st} 1998 Advanced Electronics Technology, Neusiedl am See, Austria 22^{nd} 1999 Driving Forces in Electronics Technology, Freital, Germany 23^{rd} 2000 Networking Electronics Packaging Education, Balatonfüred, Hungary 24^{th} 2001 Concurrent Engineering in Electronic Packaging, Calimanesti-Caciulata, Romania 25^{th} 2002 Quality Management and Diagnostics in Electronics Packaging, Prague, Czech Republic 26^{th} 2003 Integrated Management of Electronic Materials Production, High Tatras, Slovak Republic 27^{th} 2004 Meeting the Challenges of Electronics Technology Progress, Bankia / Sofia, Bulgaria 28^{th} 2005 European Electronic Packaging Network, Wiener Neustadt, Austria 29^{th} 2006 Nano-Technologies for Electronics Packaging, St. Marienthal/Dresden, Germany 30^{th} 2007 Emerging Technologies for Electronics Packaging, Cluj-Napoca, Romania 31^{st} 2008 Reliability and Life-time Prediction, Budapest, Hungary 32nd 2009 Technology Integration, the path to New Solutions in the Modern Electronics, Brno, Czech Republic 33rd 2010 Polymer Electronics and Nanotechnologies: Towards System Integration, Warsaw, Poland 34^{th} 2011 New Trends in Micro/Nanotechnology, Tatranská Lomnica, Slovak Republic 35^{th} 2012 Power Electronics, Bad Aussee, Austria 36^{th} 2013 Automotive Electronics, Alba Iulia, Romania 37^{th} 2014 Advances in Electronic System Integration, Dresden, Germany 38^{th} 2015 Novel Trends in Electronics Manufacturing, Eger, Hungary 39^{th} 2016 Printed electronics and smart textiles, Pilsen, Czech Republic $40^{\rm th}$ 2017 High-Tech Electronics for a Better Tomorrow - Theoretical and Practical Aspects, Sofia, Bulgaria 41^{st} 2018 Research and Development Tendencies in Advanced Electronics Technologies, Zlatibor, Serbia 42^{nd} 2019 Advances in Printed and Ceramic Microsystems, Wroclaw, Poland $43^{\rm rd}$ 2020 Trends in Microelectronics Packaging and Interconnection Technology, Kosice, Slovakia $44^{\rm th}$ 2021 Advancements in Microelectronics Packaging for Harsh Environment, Dresden, Germany 45^{th} 2022 Electronics Technology Innovations towards Green Electronics, Vienna, Austria 46^{th} 2023 Revolutionizing the Electronics Ecosystems - Chiplet and Heterogeneous Integration, Timișoara, Romania

Conference Venue



Institute of Molecular Genetics of the Czech Academy of Sciences, address: Videnska 1083, 14220 Prague 4, Czech Republic.



Conference Program

Wednesday, 15 th of May		
15:00	Arrival, registration, accommodation	Location: Residence Emmy Hotel
19:00	Welcome Party	Location: Conference Venue
21:00	Steering Committee meeting	Location: Auditorium 0.195

	Thursday, 16 th of May		
08:30	Opening session of ISSE 2024	Location: Milan Hasek Auditorium	
	Welcome speech		
	Oliver Krammer and Karel Dusek		
08:45	Oral session I chaired by: O. Krammer and K. Dusek	Location: Milan Hasek Auditorium	
KN01	10 Golden Rules of Chip- Package- Board Interactions		
	Evelyn Napetschnig (Infineon Technologies AG)		
	Technological Status Quo for High-end RF Printed Circuit	Board Development at	
KN02	Rohde&Schwarz		
	Franz Röhrl (Rohde&Schwarz) Electrochemical Migration: Evaluating the Effect of Fe2O3	Nanonarticle Incorporation on the	
D32	Reliability of SAC Alloys	wanoparticle incorporation on the	
002	Ali Gharaibeh (Budapest University of Technology and Econor	mics)	
	Assessing Impact of Creep and Random Vibration on BGA	•	
D53	Element Analysis (FEA)		
	Sabuj Mallik (Buckinghamshire New University)		
D102	Adhesion measurements of polyimide to SixNy for semiconductor component applications		
	Moritz Hartleb (KAI Kompetenzzenturm Automobil- und Indu	strieelektronik GmbH)	
10:45	Coffee break		
11:00	Oral session II chaired by: P. Mach and J. Nicolics	Location: Milan Hasek Auditorium	
	Oral session II chaired by: P. Mach and J. Nicolics Chiplet Design and Heterogeneous Integration Packaging		
11:00 KN03	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation)		
	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure		
KN03	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science and	d Technology Politehnica Bucharest)	
KN03	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science an Experimental Study of a Novel Printed Circuit Board Integr	d Technology Politehnica Bucharest)	
KN03 B37 C46	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science an Experimental Study of a Novel Printed Circuit Board Integration Karamat Adavi (Huber Automotive AG)	d Technology Politehnica Bucharest) connection Technology	
KN03 B37	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science an Experimental Study of a Novel Printed Circuit Board Integr	d Technology Politehnica Bucharest) rconnection Technology Location: Conference Venue	
KN03 B37 C46	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science an Experimental Study of a Novel Printed Circuit Board Integration Karamat Adavi (Huber Automotive AG)	d Technology Politehnica Bucharest) connection Technology	
KN03 B37 C46 12:30	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science an Experimental Study of a Novel Printed Circuit Board Integration Karamat Adavi (Huber Automotive AG) Lunch Poster session I chaired by: R. Kisiel and H. Wohlrabe Power Cycling Lifetime Improvement in Aluminum Wire B	d Technology Politehnica Bucharest) rconnection Technology Location: Conference Venue Location: Milan Hasek Auditorium, Exhibition Hall	
KN03 B37 C46 12:30 13:30 D01	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science an Experimental Study of a Novel Printed Circuit Board Integration Karamat Adavi (Huber Automotive AG) Lunch Poster session I chaired by: R. Kisiel and H. Wohlrabe Power Cycling Lifetime Improvement in Aluminum Wire B Hyeon Min Jeong (Infineon)	d Technology Politehnica Bucharest) rconnection Technology Location: Conference Venue Location: Milan Hasek Auditorium, Exhibition Hall Bonding Process	
KN03 B37 C46 12:30 13:30	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science an Experimental Study of a Novel Printed Circuit Board Integration Karamat Adavi (Huber Automotive AG) Lunch Poster session I chaired by: R. Kisiel and H. Wohlrabe Power Cycling Lifetime Improvement in Aluminum Wire B	d Technology Politehnica Bucharest) rconnection Technology Location: Conference Venue Location: Milan Hasek Auditorium, Exhibition Hall Bonding Process	
KN03 B37 C46 12:30 13:30 D01 D03	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science an Experimental Study of a Novel Printed Circuit Board Inter Karamat Adavi (Huber Automotive AG) Lunch Poster session I chaired by: R. Kisiel and H. Wohlrabe Power Cycling Lifetime Improvement in Aluminum Wire B Hyeon Min Jeong (Infineon) How Different Cleaning Procedures Affect Reliability of C	d Technology Politehnica Bucharest) rconnection Technology Location: Conference Venue Location: Milan Hasek Auditorium, Exhibition Hall Bonding Process	
KN03 B37 C46 12:30 13:30 D01	Chiplet Design and Heterogeneous Integration Packaging John H Lau (Unimicron Technology Corporation) Thermal Diffusivity of a Multilayer Structure Corina Ruxandra Mitulescu (National University of Science an Experimental Study of a Novel Printed Circuit Board Integration Karamat Adavi (Huber Automotive AG) Lunch Poster session I chaired by: R. Kisiel and H. Wohlrabe Power Cycling Lifetime Improvement in Aluminum Wire B Hyeon Min Jeong (Infineon) How Different Cleaning Procedures Affect Reliability of Co Martin Hirman (University of West Bohemia)	d Technology Politehnica Bucharest) rconnection Technology Location: Conference Venue Location: Milan Hasek Auditorium, Exhibition Hall Bonding Process	

D07	Electrochemical Migration Resistance of Gold Surface Finishes		
507	Marketa Klimtova (Czech Technical University in Prague)		
	Development of Sensor Emulators for Testing the Safety Mechanisms of Sensor Interfaces in		
D17	Automotive Electronics		
	Nicolae Gross (University Politehnica of Bucharest)		
	Analysis of Electronic Modules for Construction Machines and Development of a Reliability		
D21	Test Method		
	Max Häusler (Technical University of Dresden)		
	Design of a Flat Coil Electrothermal Vaporization Device for Inductively Coupled Plasma		
D23	Optical Emission Spectrometry		
	Petr Vesely (Czech Technical University in Prague)		
F10	3D Printed Circuit Boards from Recycled Plastics: Interconnection Properties		
F12	Jakub Zdrahal (Czech Technical University in Prague)		
F40	Hydrogen in Automotive: LCA Study		
F18	Michael Fridrich (Czech Technical University in Prague)		
	Towards Sustainable Electronics: Unveiling the Nexus of Circular Economy, Global Policies and		
F28	Industry Impacts		
	Andrea Benesova (University of West Bohemia)		
F 4 7	Soil Degradation of Sustainable PLA/Flax Substrates and Printed Circuit Board Assemblies		
F47	Csaba Farkas (Budapest University of Technology and Economics)		
574	Biodegradable Comb Sensor Based on 3D Printed Conductive Polylactic Acid		
F74	Peter Lukacs (Technical University of Kosice)		
	Sustainability in Electronics - Testing Sensors with Polycarbonate Housing (PC) vs Poly Lactic		
F92	Acid Housing (PLA)		
	Ioan Szabo (University Politehnica of Bucharest)		
F99	Increasing productivity in vapour phase soldering using stack-mode		
F99	Gergo Havellant (Budapest University of Technology and Informatics)		
	Sustainability Challenges: The Circular Economy Dilemma in Lithium-Ion Battery Cell		
F108	Electrochemical Discharging Processes		
	Anna Prazanova (Czech Technical University in Prague)		
15:00	Coffee break		
15:15	Oral session III chaired by: S. Stoyanov and E. Ceuca Location: Milan Hasek Auditorium		
	Soldering defects and their arduous solution in PCB assembly at Rohde & Schwarz		
KN04	Vaclav Wirth (Rohde&Schwarz)		
	Distributed System Using Synthetic Data of Lithium-ion Battery Digital Twin for Battery		
E43	Diagnosis		
245	Eliza M Olariu (Technical University of Cluj Napoca)		
	Study of Thermal Loading of Ceramic Capacitors during Reflow Soldering		
E95	Steffen Wiese (Saarland University)		
	Knowledge Mining using Generative AI for Causal Discovery in Electronics Production		
E98	Sven Meier (Friedrich-Alexander-University Erlangen-Nürnberg)		
46.45			
16:45	Coffee break		
17:00	Poster session II chaired by: K. Nieweglowski and B. Location: Milan Hasek Auditorium,		
	Mihailescu Exhibition Hall		
	Towards Additively Manufactured Alumina Substrates for Printed Electronics Applications		
A02	Martin Janda (University of West Bohemia)		

A19	3D printing Conductive Pastes Based on Polystyrene/Graphite Composite
	lva Kralova (Czech Technical University in Prague)
	Development and Application of a Wireless, in Body Data Acquisition System for Observation
A22	of Experimental Rabbit's Bone Healing
	Jonas Uricar (Czech Technical University in Prague)
	The Effect of Oxide Reduction Using Formic Acid Vapours on The Thickness of The Conductive
A36	Layer
	David Michal (University of West Bohemia)
A44	NTC Thermistor Ferrite Composite for Temperature Sensing with Reduced Humidity Influence
	Maria Nikolic (University of Belgrade)
	Effect of electro(less) plating on mechanical and geometric properties of polymer-metal
A45	structures based on 3D printed models
	Radek Tucek (Czech Technical University in Prague)
A48	Stretchability of Printed Conductive Structures for Thermoformable Structural Electronics
	Adam Urban (University of West Bohemia)
	Design of a Flat Coil Electrothermal Vaporization Device for Inductively Coupled Plasma
A49	Optical Emission Spectrometry
	Patarau Toma (Tehnical University of Cluj Napoca)
A87	Printed Piezoelectric Harvester for Integration in a Wearable Energy Storage Device
	Mariya Aleksandrova (Technical University of Sofia)
A118	Thick-film CuNi-Ag and CuNi-Cu Thermocouples and Thermoelectric Microgenerators
	Andrzej Dziedzic (Wrocław University of Science and Technology)
	Thick_Film Thermoelectric Structures Based on Ca3Co4O9-Ag and Ca2.7Bi0.3Co4O9-Ag
A119	Thermopiles
	Andrzej Dziedzic (Wroclaw University of Science and Technology)
	A Dual-Band Wilkinson Power Divider Using Compact Lowpass Filter with Wide Suppression
H14	Band
	Saeedeh Lotfi (University of West Bohemia)
H15	Design of a Quadrature Hybrid Coupler with Triple Tapered Resonators
	Saeedeh Lotfi (University of West Bohemia)
H16	Design of Ultra-wide Stopband Lowpass Filter based on Compact Microstrip Resonator Cells
	Saeedeh Lotfi (University of West Bohemia)
H85	Textile-Based Flexible Coaxial Cable
	Jan Handrejch (University of West Bohemia
19:00	Dinner Location: Conference Venue

	Friday, 17 th of May	
08:30	Oral session IV chaired by: A. Geczy and J. Morris	Location: Milan Hasek Auditorium
KN05	Contrasting Reliable Systems – Automotives and Mobiles Nihal Sinnadurai (Advanced Technology Transfer Associates)	
KN06	Component packages and their influence on the climatic re Vladimir Sitko (PBT Works)	eliability of assemblies
A58		••
A71	Laser powder bed fusion of titanium alloyed copper powder for power electronic substrates Christoph Hecht (Friedrich-Alexander-Universität Erlangen-Nürnberg)	
10:30	Coffee break	
A58 A71	 Component packages and their influence on the climatic reliability of assemblies Vladimir Sitko (PBT Works) Additively Printed Heating Structure for Radome De-icing Application Kok Siong Siah (Institute for Factory Automation and Production Systems at Friedrich-Alexander- Universität Erlangen-Nürnberg) Laser powder bed fusion of titanium alloyed copper powder for power electronic substrates Christoph Hecht (Friedrich-Alexander-Universität Erlangen-Nürnberg) 	

10:45	Poster session III chaired by: A. Dziedzic and M. Kisic	Location: Milan Hasek Auditorium, Exhibition Hall	
105	Development an Ultra-Low Power "Coin" Size Sensor Elitsa E Gieva (Technical University of Sofia)		
126	Design and Implementation of an Electronic Encryption System based on PCA algorithm Petre Anghelescu (National University of Science and Technology Politehnica Bucharest)		
129	Thermal Junction of NTC Chip Thermistors Milan Bodic (Faculty of Technical Sciences Novi Sad)		
130	Differential thermal voltammetry for states-of-health (SOF Miroslav Mikolasek (Slovak University of Technology)		
131	Evaluation of semipermeable membranes for encapsuling gas sensors in human intestinal environments Felix Stadermann (Institute for electronics packaging - TU Dresden)		
138	Realization of Cost-Effective Supercapacitors Utilising Subs Irina Madalina Burcea (National University of Science and Tech		
140	Highly Elastic Textile Conductive Ribbons as Frequency Res Monitoring Michaela Radouchova (University of West Bohemia)		
142	Modelling and Simulation of a Two-Stage Grid-Connected M	/IPPT Inverter	
156	Patarau Toma (Tehnical University of Cluj Napoca) Evaluating the Performance of Measurements Systems Usi on Kalman Filter Alexandru F Flutur (Technical University of Cluj-Napoca)	ing Data Processing Methods Based	
163	Multifunctional Inkjet-Printed Silver Structures for Wearah	ble Biosensors	
170	Rade Tomov (Technical University of Sofia) A TeraRanger One based LiDAR Pena D Madalina (1 Decembrie 1918 University Alba Iulia)		
180	Design of navigation system with wireless connectivity Rosen Miletiev (Technical University of Sofia)		
182	3-axis Accelerometer IMU in Various Degrees of Freedom M Slavomir Kardos (Technical University of Kosice)	Iulti-switch Button Array	
183	Nitrogen Dioxide Sensor based on Organic Electrochemical Josef Slauf (University of West Bohemia)	l Transistor	
189	Noise Measurement System Based on Cross-Correlation Me Ana Cristina Davidas (Technical University of Cluj-Napoca)	ethod	
196	Electronic Nose Based on Al-capable Sensor Module for Beverages Identification Attila Géczy (Budapest University of Technology and Informatics)		
1111	Stretchable Strain Sensor using Interdigitated Capacitor or Milica Kisic (University of Novi Sad)	n Fabric	
1112	Influence of Number of Turns on Common-Mode Choke's Characteristics Mirjana Damnjanovic (University of Novi Sad)		
1122	Master-Slave BMS Architecture with CAN-bus for Inter-Cell Lucian Perisoara (University Politehnica of Bucharest)	Communication	
12:30	Lunch	Location: Conference Venue	
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H10	Propagation Delay Analysis by Employing Various PCB Man Jae-Ho Choi (Samsung Electronics)		

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21:00	Social program	

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D33	Chengzhe Lyu (Technical University of Dresden) Effect of New Types of PCB Surface Finishes on Fractographic Morphology of Solder Joints Daniel Dzivy (Technical University of Kosice)		
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D64	Effect of Manufacturing Technology on Polymer Thick-fil Igor Vehec (Technical University of Kosice)		
D66	Lithium-Ion Cell and Battery Testing by Spectral Analysis Krasimir Kishkin (Technical University of Sofia)		
D67	Effects of Thermal Cycling and PCB Substrate Type on Re Daniel Fros (Czech Technical University in Prague)	liability of Solder Joints	
D68	Board Level Underfill – Moisture Related Voids Zbynek Plachy (Czech Technical University in Prague)	and the first second	
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D94	The Use of Bending Experiments for the Efficient Charac Functionality of Component Interconnections Erik Wiss (Saarland University)	terization of the Mechanical	
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D123	David Busek (Czech Technical University in Prague)		

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09:00 Farewell; End of conference

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NTC Thermistor Ferrite Composite for Temperature Sensing with Reduced Humidity Influence

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Summary: Negative temperature coefficient (NTC) thermistor semiconducting oxides, such as ferrites used as resistance-based temperature sensors, remain in research focus, as they are basic building blocks of many electronic systems. In this work we have investigated NTC thermistor properties of a ferrite composite (MnFe₂O₄/Fe₂O₃) ceramics obtained by solid-state sintering in the form of a bulk sample with a diameter of 8.7 mm and thickness of 1.8 mm. We obtained a thermal (material) constant (B_{10,90}) of 4390 K from measured impedance at 100 Hz in the temperature range 10 - 90 °C and temperature sensitivity (α) of -4.87 %/K at 25 °C, that was within the range required for a commercial NTC thermistor material (B between 2000 and 5000, α between -2 and 6% K at room temperature -25 °C). The influence of relative humidity (RH) in the range 30-90% at 25 and 50 °C on impedance in the frequency range 50 Hz – 1 MHz was monitored. The obtained results showed that at 100 Hz the change in impedance was from 8.15 to 3.56 M\Omega at 25 °C and 2.81 to 1.65 M\Omega for RH from 30 to 90%, indicating that the humidity influence was reduced compared to other NTC thermistor materials. Future work will focus on applying this ferrite composite in flexible printed temperature sensors.

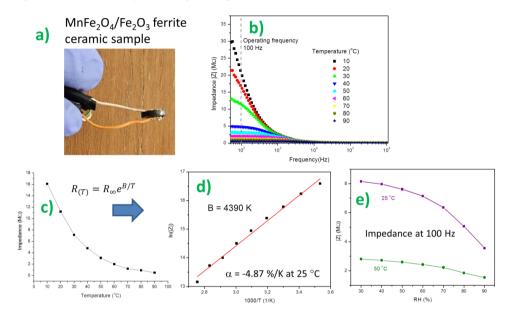
Keywords: Temperature sensing, NTC thermistor, ferrite composite, humidity.

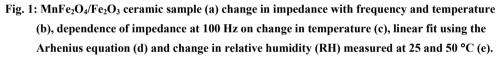
Motivation

Temperature sensors used for measuring temperature changes are an essential component in most industries and in everyday life. They are used to monitor temperature in different industrial machinery, the working environment, domestic appliances, medical applications and many others. Negative temperature coefficient (NTC) thermistors remain a good solution for detecting small temperature changes and they are widely applied as temperature sensors in a wide range of electronic system [1]. The operating principle of a NTC thermistor semiconducting material is that its resistivity decreases with increase in temperature. Semiconducting metal oxides including ferrites remain in focus as potential NTC thermistor materials in the field of printed sensors, and have potential for application in flexible temperature sensors [2, 3]. Humidity has significant influence on sensor performance, including NTC thermistors, as increased humidity commonly leads to decrease in resistivity resulting in lower sensor sensitivity. Development of sensing materials that are insensitive to humidity or this influence is small can be of considerable significance. The basic characteristic parameters of a NTC thermistor material are the material constant (B in Kelvin) and temperature sensitivity at room temperature (commonly 25 °C). The material (thermistor) constant (B) in a certain temperature interval is determined from the Arhenius equation that is generally used to model the resistance decrease with temperature growth [4]. Commercial thermistors generally have a B value between 2000 and 5000 and sensitivity between -2 and -6 %/K.

Results

Fig. 1 shows the measured change in impedance in the temperature range 10 - 90 °C, frequency 50Hz - 1 MHz, calculation of the material constant at 100 Hz, and the influence of change in relative humidity on change in impedance at 25 and 50 °C at 100 Hz.





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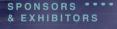
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