

**22. MEDNARODNA KONFERENCA O MATERIALIH  
IN TEHNOLOGIJAH**

**20.–22. oktober 2014, Portorož, Slovenija**

**22<sup>nd</sup> INTERNATIONAL CONFERENCE ON MATERIALS  
AND TECHNOLOGY**

**20–22 October 2014, Portorož, Slovenia**

**PROGRAM IN KNJIGA POVZETKOV**

**PROGRAM AND BOOK OF ABSTRACTS**

**INŠTITUT ZA KOVINSKE MATERIALE  
IN TEHNOLOGIJE, LJUBLJANA**

**22. MEDNARODNA KONFERENCA O MATERIALIH IN TEHNOLOGIJAH /**  
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### **Legenda – Legend:**

**MM** – Kovinski materiali/Metallic materials

**CM** – Kompozitni materiali/Composite materials

**C** – Keramika/Ceramic

**P** – Polimeri/Polymeric materials

**MS** – Modeliranje in simulacija procesov in tehnologij/Mathematical modeling and computer simulation of processes and technologies

**HT** – Toplotna obdelava in in eniring površ in kovinskih materialov/Heat treatment and surface engineering of metals

**CD** – Korozija in degradacija materialov/Corrosion and degradation of materials

**NN** – Nanoznanost in nanotehnologije/Nanosciences and nanotechnologies

**YR** Mladi raziskovalci – Young scientists

## CATALYTIC AND SENSOR PROPERTIES OF $\text{Co}_3\text{O}_4$ PREPARED BY COMBUSTION SYNTHESIS ROUTE

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Cobalt oxide,  $\text{Co}_3\text{O}_4$ , has shown great potentials for various practical applications due to excellent electronic, magnetic and redox properties. Its high catalytic activity in combustion of CO is well known for a longer period. However, this material has also drawn some research interest as a p-type metal oxide gas sensor. A powerful strategy to improve both catalytic and sensor performance is the utilization of a nanocrystalline powder with a high surface to volume ratio. Thus, a strong interaction between the surrounding gas and the material is enabled.

The nanocrystalline  $\text{Co}_3\text{O}_4$  powder was synthesised by the nitrate-glycine combustion route. The glycine/metal ion ratio was adjusted to provide stoichiometric or fuel-lean conditions of the redox reaction. The auto-ignition of gels with the evolution of large amounts of gases was occurred at approximately 180 °C, and the process was spontaneously underwent to a smouldering combustion and formation of a voluminous powder. According to the X-ray diffraction analysis the phase-pure  $\text{Co}_3\text{O}_4$  was obtained only when the precursor powder was prepared from the 50% fuel-lean redox reaction. The field emission scanning electron micrographs revealed the spongy aspect of the calcined powder, where small primary particles formed the agglomerates.

For the screen-printing, the  $\text{Co}_3\text{O}_4$  powder was mixed with the organic binder to achieve a viscous paste suitable for printing. The paste was screen printed onto  $\text{Al}_2\text{O}_3$  substrates with interdigitated Pt electrodes for read-out of the resistance and a Pt heater for operation at well controlled temperatures, and fired at 400 °C in air. The catalytic conversion of the  $\text{Co}_3\text{O}_4$  powder and the sensor signal of the corresponding sensors were checked under different concentrations of the reducing test gases. The excellent catalytic activity of the  $\text{Co}_3\text{O}_4$  powder was confirmed. The sensor signal was the best to ethanol at the operating temperature of 150 °C, which was found to be 100 °C lower than for commercial  $\text{SnO}_2$  sensors.