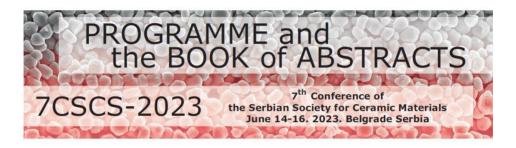
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Center of Excellence for the Synthesis, Processing and Characterization of Materials for use in Extreme Conditions "CEXTREME LAB" - Institute of Nuclear Sciences "Vinča", University of Belgrade

Faculty of Mechanical Engineering, University of Belgrade

Center of Excellence for Green Technologies, Institute for Multidisciplinary Research, University of Belgrade

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# THE INFLUENCE OF SPARK PLASMA SINTERING TEMPERATURE ON THE PROPERTIES OF Sb-DOPED BARIUM STANNATE CERAMICS

<u>Jelena Mitrović</u><sup>1,2</sup>, Milica Počuča-Nešić<sup>1,2</sup>, Aleksandar Malešević<sup>1,2</sup>, Olivera Zemljak<sup>1,2</sup>, Matejka Podlogar<sup>3</sup>, Sandra Drev<sup>3</sup>, Slavko Bernik<sup>3</sup>, Goran Branković<sup>1,2</sup>

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Barium-stannate (BaSnO<sub>3</sub>, BSO) is a member of the perovskite-type alkaline earth stannates ASnO<sub>3</sub> (A = Ca, Sr, Ba) with an ideal cubic crystal structure (space group:  $Pm\bar{3}m$ ). Doping with antimony (Sb<sup>5+</sup>) can change this wide band-gap semiconductor ( $E_g = 3.1-3.4 \text{ eV}$ ) into an *n*-type semiconductor with high electrical conductivity at room temperature. The major drawbacks in the BSO-based ceramics synthesis are phase composition and low density of final ceramic materials. These problems could be solved using spark plasma sintering (SPS), a current and pressure-assisted technique, which enables the preparation of dense ceramics at significantly lower temperatures and for a shorter time.

To investigate the influence of spark plasma sintering temperature on the structural, microstructural and electrical properties of  $BaSn_{1-x}Sb_xO_3$  (BSSO, x = 0.00; 0,04; 0.06; 0.08; and 0.10) ceramics samples, BSSO powders were spark plasma sintered at 1100 °C, 1200 °C and 1250 °C for 5 min.

X-ray diffraction (XRD) analysis confirmed that all ceramic samples sintered at 1100 °C crystallized in a single-phased cubic BSO structure. Their relative densities were in the range of 72–82%  $\rho_t$ . Sintering at 1200 °C increased the samples' relative densities to 79–96%  $\rho_t$ , but also induced the formation of a barium-rich secondary phase, Ba<sub>2</sub>SnO<sub>4</sub>. Rising the sintering temperature further to 1250 °C induced the melting of all samples except BaSn<sub>0.92</sub>Sb<sub>0.08</sub>O<sub>3</sub>. Field emission scanning electron microscopy (FE-SEM) revealed that doping with antimony decreased the grain sizes in BSSO samples sintered at 1100 °C and 1200 °C up to the concentration x = 0.08.

Electrical measurements revealed the typical semiconductor behavior of the undoped samples, showing nonlinear current-voltage characteristic and the existence of one semicircle in their impedance spectra, characteristic for materials with double Schottky barrier at the grain boundaries. However, samples with higher dopant concentrations (x = 0.08 and 0.10) showed significantly lower electrical resistivity and linear current-voltage characteristic. The lowest and almost constant value of electrical resistivity in the temperature range of 25–150 °C, and complete loss of the semicircle in its impedance spectrum revealed the metallic-like behavior of sample BaSn<sub>0.92</sub>Sb<sub>0.08</sub>O<sub>3</sub> sintered at 1200 °C.